

BUILDERS

CONTRACTORS

WE HELP:

CABINET MAKERS

ARCHITECTS

DESIGNERS

MILLWORK SHOPS

STORAGE PROFESSIONALS

Realize Their Projects **Potential With** High-quality, Fully **Customized Cabinet Boxes and Closet** Components.



DIMENSIONS TO FIT YOUR SPECIFICATIONS - Custom or standard sizing, components are built for each order and delivered ready for quick & easy assembly.



FLEXIBLE TO YOUR DESIGN - All components are configured to your specific requirements. Standard item or custom design? 32mm or custom boring patterns? Whatever specifications you need, we can provide.



RESIDENTIAL OR COMMERCIAL - Exceed your customer's expectations with casework that is at home in any building, wherever you need them - from homes to hospitals to schools to offices; whether new, remodel, or repair.



GREAT FREIGHT RATES - We are proud to call Grand Junction Colorado home, and if that sounds far away that's because it probably is. Because of our semiremote location, we have a lot of shipping to us but not a whole lot of shipping out. This is great for our customers because we get low freight rates allowing you to keep your costs down.



You deserve cabinet boxes and components as distinct as your Design

BUT, YOU LACK THE LUXURY OF TIME AND LABOR
THAT A LUXURY DESIGN REQUIRES.







YOUR CUSTOM DESIGN FACTORY

Mass customization, limitless design options. Every component is configured to your design specifications. You never have to fit into a box to get the cabinet box you need.

POWER OF A FACTORY, DETAIL OF A CRAFTSMAN

Case work and components accurately sized and precision machined for easy assembly into your high-quality design.

NO MINIMUMS, NO WASTE

No minimums – order just what you need to get the job done. Reduce inventory and waste by getting the panel material and edge treatment your project requires, nothing more, never less.

MESSAGE FROM BOB LOVE:

After running a custom cabinet shop for over 30 years, we understand that your build can't be bound by material, dimension, or function limitations. We understand you want to provide your customers with fantastic cabinets that fit your design exactly. You want to furnish the best result possible without having to invest so much of your time and energy in providing the perfect cabinets. We take care of the casework so you can focus on your project. We can provide what you need, with exact specifications.



Who are we?

For over 35 years, **CabParts**® has provided the residential and commercial building and cabinet trades with high quality, Made-To-Order (MTO), and ready-to-assemble

Cabinet Case and Closet Components

Doors

Drawer Fronts

Drawer Boxes

Functional Hardware

Accessories

Our goal is to help you...

Solve Problems

Expand Your Business

Increase Your Bottom Line

and

Enrich your and your employees' lives – all with NO additional investment in your labor or capital.



abParts produces full-access cabinet boxes, drawer boxes, and closet systems – plus doors and drawer fronts. CabParts also supplies dovetailed drawer boxes and a full range of functional hardware. Shipped flat-packed, all components arrive clearly labeled and ready for quick and efficient assembly.

CABINET BOXES

- Our boxes are Made To Order (MTO) and the customer specifies the cabinet box type, configuration, dimensions, case materials, thickness, type, and finish.
- Materials CabParts® stocked materials include White, Almond, Gray, Black, and Natural Maple thermofused laminate (TFL), as well as pre-finished Maple plywood, veneer core white, Maple veneer or MDF core, and Raw MDF. All stock panels are CARB 2 compliant.
- Box Assembly Choose your preferred method: Confirmat Screw, with alignment dowels inserted, or Glue and Dowel, also with dowels factory-inserted. A Dowel and Glue end can be specified in Confirmat assembly for an exposed end.
- Box Edgebanding CabParts® will apply

 .5mm 3mm thick PVC or ABS, 1.2mm thick ABS
 laser/hot air (no glue line), wood veneer, 3mm solid wood or plastic laminate edging, or no edging at all your choice.

DOORS AND DRAWER FRONTS

- CabParts® can supply full-overlay, Euro-style doors or drawer fronts sized to fit your specific order. Materials can be any currently available panel material, with edgebanding.
- CabParts® can also supply wood 5-piece unfinished doors and drawer fronts (Wood Door section) or we can source other door types and styles from a number of high quality door manufacturers, sized to your specific requirements.

DRAWER BOXES

- Drawer boxes are sized to fit the cabinet box and the guide hardware chosen in your order.
- Ordered alone, drawer boxes are sized to your specifications on your Drawer Order Form.
- Materials Standard Drawer Boxes are cut from CabParts® stock 5/8" thick melamines. Custom 3/4"

- thick melamines, MDFs, or plywoods are available upon request. Standard drawer box bottoms will be 1/4" thick, with other options available.
- Additional types of drawer boxes, including dovetailed solid wood or plywood, Blum Legrabox, Hafele Movit, and others are available upon request.
- Drawer Assembly Choose your preferred method

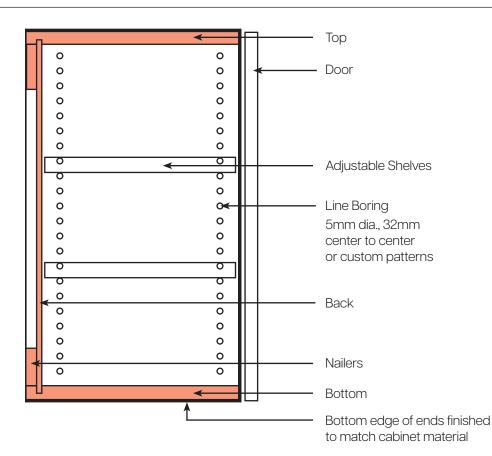
 CONFIRMAT SCREW, with alignment dowels
 inserted, or GLUE AND DOWEL with dowels factory pre-inserted.
- · Drawer Edgebanding
 - **Melamine** drawer boxes will be edged with .5mm thick PVC to match the drawer box material.
 - MDF or plywood drawer boxes will have matching .5mm thick wood veneer applied.
 - Baltic Birch plywood drawer box will be left unedged as the standard.
- Additionally, all top edges may be left raw (unedged) if requested.
- CabParts® drawer boxes wider than 34-1/8" will get a 5/8" or 3/4" rabbeted-in bottom panel for added strength.
- Dovetailed drawer boxes wider than 34" will have a center bottom support rail added.

FUNCTIONAL HARDWARE

 We can supply your functional hardware needs from Blum, Hafele, Accuride, Hettich, Rev-A-Shelf, and more.
 If CabParts[®] supplies your hardware, we guarantee it will fit and function in your CabParts[®] cabinet. All hardware is subject to availability.

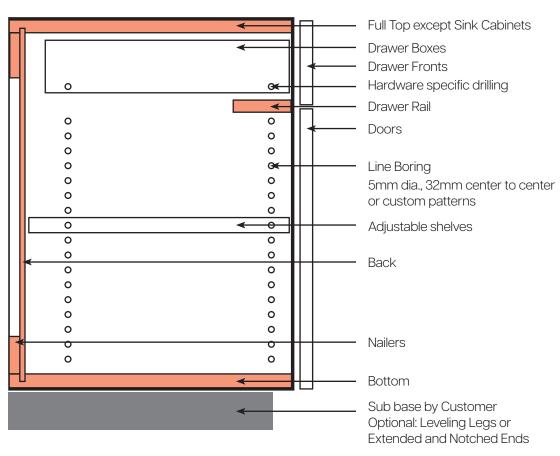






This Catalog shows basic construction and box configurations. There are many options available, for example, width, height and depth, dovetail drawer boxes, prefinished plywood etc.

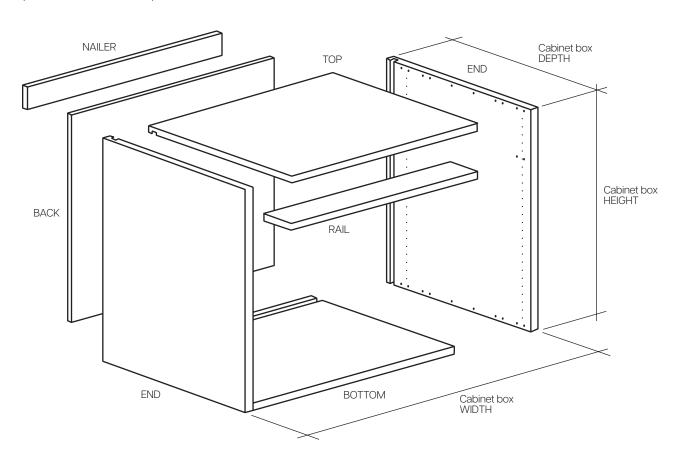
CabParts® manufactures the cabinet boxes, drawer boxes, doors and drawer fronts, all to the sizing, configurations and materials your job requires.





CABINET BOX – EXPANDED VIEW

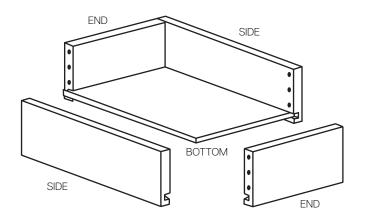
Illustration shows dowel and glue assembly (dowels will be inserted)



DRAWER BOX – EXPANDED VIEW

Illustration shows dowel and glue assembly (dowels will be inserted)

NOTE Drawer boxes are specified Width x Height x Depth (Width=left to right; Depth=front to back)





Confirmat Assembly Guidelines

(Confirmat screws with alignment dowels)

- Sort parts by type: ends, tops, bottoms, rails, etc. (see Parts Label Example, page 12).
 IMPORTANT: be sure to identify the top edge of the ENDS, which are pre-stamped with the word "TOP"; note that ENDS are not reversible for right and left.
- **2. Install drawer guides** at the appropriate 5mm system holes (line drilling) using 5mm diameter system screws. The following pages show suggested layouts for commonly configured cabinets. Hundreds of additional combinations are possible.
- 3. Install hinge mounting plates at the appropriate 5mm system hole locations (line drilling) using 5mm diameter system screws. Again, the following pages show only suggested layouts for commonly configured cabinets. Hinge positions should be determined by the application, the customer's requirements, etc.
- **4. Begin box assembly** by placing an end on the assembly table with the line drilling facing up. Then, using the factory inserted alignment dowels, install the top, any rail(s) and the bottom to that end.
- **5. Insert the back** into the dado of the top/rail, bottom and end.
- **6. Install the second end** to the top/rail and bottom, making sure the back panel goes into the dado and is fully housed.
- **7. Drive the Confirmat screws.** Note that the dry-fit joints may be moved very slightly, both up and down as well as front to back, for optimum fit prior to setting the first screw in a joint. Always check the box for square.
- **8. Affix the back.** Using commercial quality construction adhesive or hot melt, apply a bead to the juncture of the back with the cabinet box parts. You may also toe nail the back in using a narrow crown staple or pin nail. This step is mandatory for Wall Cabinet boxes, and is highly recommended for all boxes, including Drawer Boxes and Rollout Shelves.
- **9. Attach the nailer(s)** to the back side of the cabinet back. The nailer(s) may be held in place by construction adhesive, hot melt or toe nailed as per the back instructions. Optionally, CabParts suggests a bead of adhesive along the length of each nailer at its juncture with the cabinet back.
- **10. The cabinet box is now ready for installation**, and the addition of drawer boxes, adjustable shelves, doors and drawer fronts, etc.





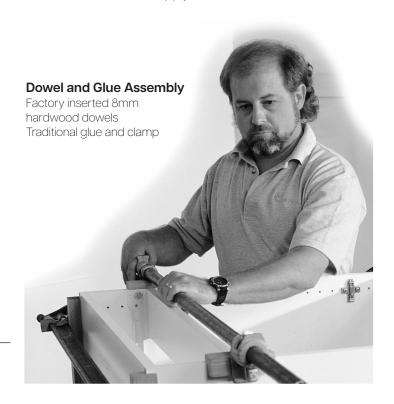


Dowel & Glue Assembly Guidelines

(Traditional 8mm hardwood dowels)

- 1. 1. Sort parts by type: ends, tops, bottoms, rails, etc. (see Parts Label Example, page 12).
 IMPORTANT: be sure to identify the top edge of the ENDS, which are pre-stamped with the word "TOP"; note that ENDS are not reversible for right and left.
- **2. Install drawer guides** at the appropriate 5mm system holes (line drilling) using 5mm diametersystem screws. The following pages show suggested layouts for commonly configured cabinets. Hundreds of additional combinations are possible.
- **3. Install hinge mounting plates** at the appropriate 5mm system hole locations (line drilling) using 5mm diameter system screws. Again, the following pages show only suggested layouts for commonly configured cabinets. Hinge positions should be determined by the application, the customer's requirements, etc.
- 4. Use the proper type of glue for dowel assembly. CabParts sells and recommends Dorus brand dowelling glue, P/N DD060. This glue may be purchased from CabParts (see page MISC2 "Miscellaneous" section), or from your local Woodtape brand distributor (1-800-426-6362) There maybe other manufacturers of dowel-type glues check with your local suppliers. CabParts does notrecommend using aliphatic resin or standard white PVA glues as purchased, however, these gluesmay be used IF THINNED 30 50% WITH WATER. Glues that are too thick can cause hydraulicsplitting between dowel holes, or "punch out" on the face of the panel when pressure is applied to seat the dowel in the hole.
- **5. Insert glue into the open dowel holes.** Do not use an excessive amount of glue; enough glue to well coat the sides of the hole and the dowel is all that is required. CabParts machine-inserts 8mm hardwood dowels as a service to our customers. Please note: These dowels require glue for optimal final assembly. Do not use water use glue.
- 6. Install bottom, top, and/or rail, etc., to one end.
- 7. Insert the back into the dado of the top/rail, bottom and end.
- 8. Install the second end to the top/rail and bottom, making sure the back panel goes into the dado and is fully housed.
- **9. Clamp the box together,** using bar-type clamps, top-spanner type clamps or a case clamp. See page 20 for an illustration of the proper bar-type clamping technique. Always check the box for square prior to setting the clamps. Do not apply excessive pressure with any type of clamp.
- **10. Release clamp pressure** after the glue sets (normally, 20 minutes is ample for dowelling glue or a thinned PVA-type glue). Assembly in areas of high humidity may require longer clamp time.
- 11. Affix the back. Using commercial quality construction adhesive or hot melt, apply a bead to the juncture of the back with the cabinet box parts. You may also toe nail the back in using a narrow crown staple or pin nail. This step is mandatory for Wall Cabinet boxes, and is highly recommended for all boxes, including Drawer Boxes and Rollout Shelves.
 Dowel and Glue Assembly Factory inserted 8mm
- 12. Attach the nailer(s) to the back side of the cabinet back. The nailer(s) may be held in place by construction adhesive, hot melt or toe nailed as per the back instructions.

 Optionally, CabParts suggests a bead of adhesive along the length of each nailer at its juncture with the cabinet back.
- **13.** The cabinet box is now ready for installation, and the addition of drawer boxes, adjustable shelves, doors and drawer fronts, etc.





DOWEL GLUE

- CabParts® recommends Dorus brand #DD060 glue for dowel assembly.

 DD060 is a multi-purpose, low viscosity PVA adhesive. It offers good flow, fast setup, and high bond strength. It is ready to use do not add water, and protect it from freezing.
- · Available in 16oz bottles with a dispenser nozzle and cap

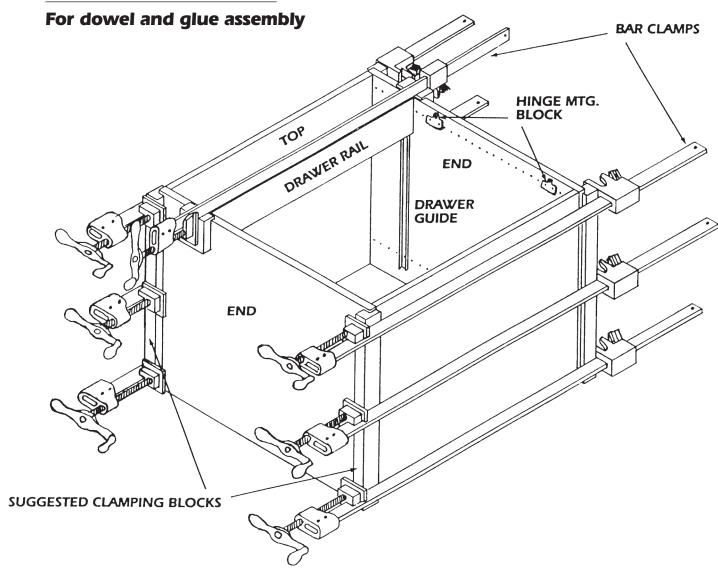
NOTE: Cannot be shipped during cold weather.

ORDER: "DD060"



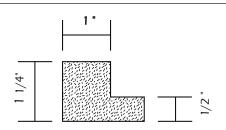


CLAMPING ILLUSTRATION



Suggested Hardwood Corner Block

The use of an L-shaped hardwood corner block is very helpful in clamping to ensure squareness.



END VIEW





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The technical data presented in regard to dimensions, drawings, suggested assembly techniques, etc., are non-binding and subject to change at any time. CabParts® reserves the right to make design changes and improvements and to change specifications and/or prices without notice.

CabParts® does not accept any responsibility for any typographical or other error which may occur in the production of this catalog.



Wall Cabinet GENERAL NOTES AND STANDARDS

Standard wall cabinets are 11-3/4"or 13" deep

CabParts® does NOT recommend single doors greater than 24" wide.

On wall cabinets, ALWAYS apply a bead of commercial quality construction adhesive or hot melt glue to the junction between the back and cabinet box parts, and/or toenail the back to the case parts in using narrow crown staple or pin nails.

Extended side depth or height are available, e.g. for scribe

Cabinets, except angled or radius corner cabinets WA or WRAD, include nailers at top and bottom, in back

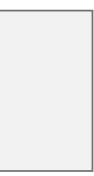
(For info only, order as needed)





WALL & WALL REFRIGERATOR FOR ONE OR TWO DOORS

W



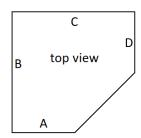


For standard **Wall Refrigerator** cabinet Specify 23-3/4" deep

NOTE You can add adjustable shelves and note "no doors" for a bookcase cabinet. For fixed shelf, order **W-FX** or **WR-FX**.

Note the height of the lower opening as variable A and the height of the top opening will float.

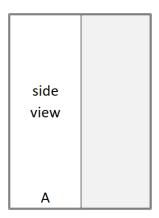
WALL DIAGONAL CORNER FOR ONE OR TWO DOORS



WDC

This cabinet box can be used with adjustable shelves or a Lazy Susan

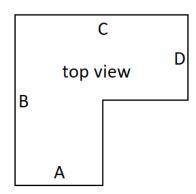
CAUTION Adjustable shelves or Lazy Susan **must** be installed during assembly



SPECIFY

- A Left Depth
- **B** Left Width
- **C** Right Width
- **D** Right Depth





side view A

WALL RIGHT ANGLE CORNER FOR TWO DOORS

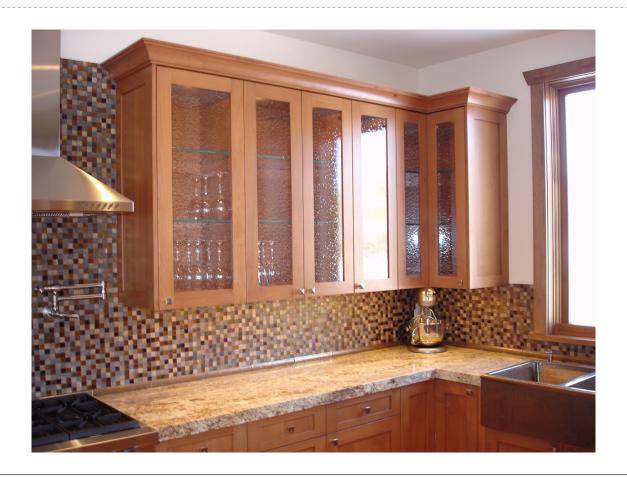
WRAC

This cabinet box can be used with adjustable shelves or a Lazy Susan

CAUTION Adjustable shelves or Lazy Susan **must** be installed during assembly

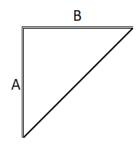
SPECIFY

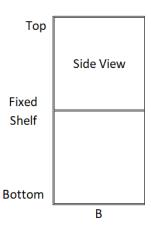
- A Left Depth
- **B** Left Width
- **C** Right Width
- **D** Right Depth





WALL ANGLED CORNER NO DOOR





ORDER

WA-L Wall Angle LeftWA-R Wall Angle Right

Specify number (1-4) of fixed shelves

SPECIFY

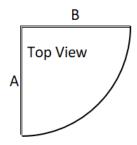
A Left Width

B Right Width

This is an open cabinet, to be used on the end of a run with no line drilling.

Shelves are equally spaced

WALL RADIUS CORNER NO DOOR





ORDER

WRAD-L Wall Angle Left
WRAD-R Wall Angle Right

Specify number (1-4) of fixed shelves

SPECIFY

A Left Width

B Right Width

This is an open cabinet, to be used on the end of a run with no line drilling.

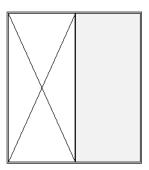
Shelves are equally spaced

3mm wood edging **not** available on this cabinet

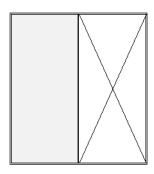


WALL BLIND CORNER

WBC-L



WBC-R



Standard panel is 15" wide
Specify opening, and panel will "float"
-or-

Specify panel, (interior edge of panel to inside of cabinet box side panel) and opening will "float"

NOTE Box includes one inset blind panel finished on the inside edge and at least 7" wide on the face, to match the box edging.

WM



MW

WM-FX for standard Fixed Shelf
WM-KD for Knock Down shelf, uses standard line drill holes

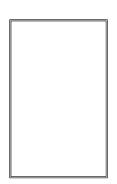
For Fixed Shelf:

Specify MW opening height, and top opening will "float"

Standard microwave cabinet depth is 18"

WALL MEDICINE BOX FOR ONE OR TWO DOORS

WMC

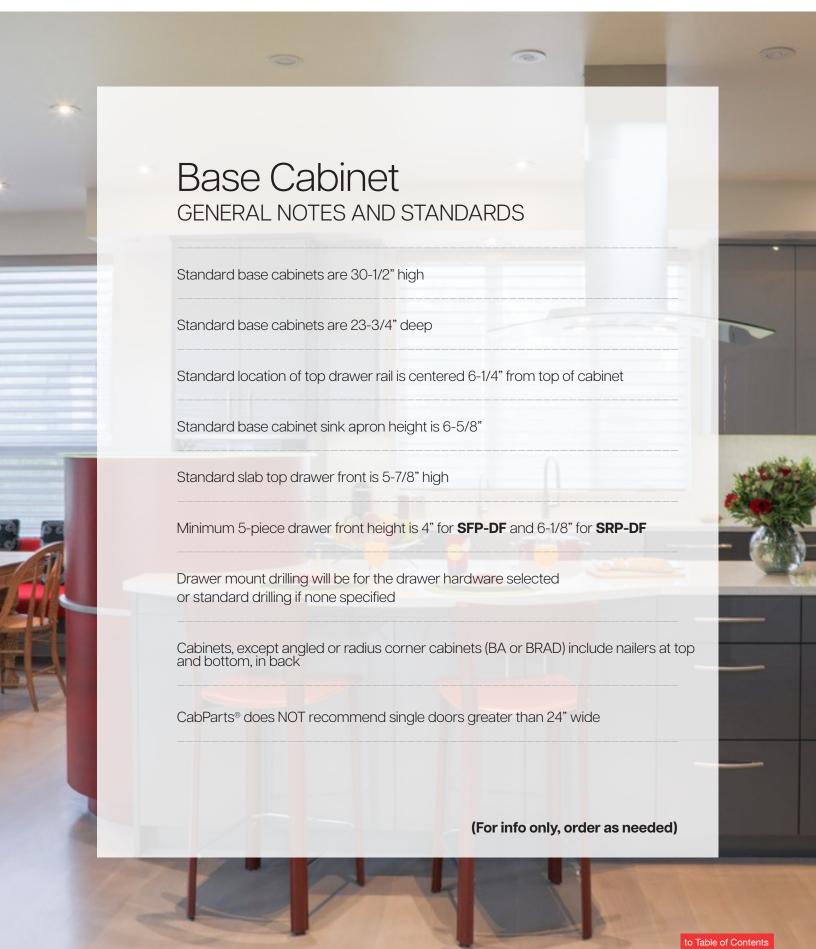


Standard medicine box depth is 4-1/2"

In stock materials, adjustable shelving for these cabinets will be 5/8" thick; any other materials will be 3/4" thick.

Line boring is for adjustable shelves only. Hinge mounting blocks will be located by customer.







BASE CABINETS

В

FOR ONE OR TWO DOORS

Order **B-FX** for fixed shelf

B1

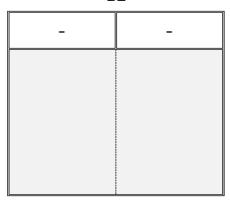


FOR ONE DRAWER OVER ONE OR TWO DOORS

B1 includes one drawer rail

If width is > 48", case will have split back and added divider(s)

B2



FOR TWO DRAWERS, SIDE BY SIDE, OVER TWO DOORS

B2 includes one drawer rail and a double center drawer divider (material thickness x 2)

Cabinets wider than 42" will also have a single thickness divider below the drawer rail



BASE CABINET DRAWER BOXES

FOR TWO, THREE, FOUR OR FIVE DRAWERS

B-D2	B-D3	B-D4	B-D5
	-	-	-
-		-	-
	-	-	-
			_
-	-	-	

FOR TWO DRAWERS, SIDE BY SIDE, OVER TWO, THREE, OR FOUR DRAWERS

B2+D2		B2+D3		B2+D4	
	-	-	-	-	-
-		_			-
		_			-
-		-			-

All drawer boxes include 1 drawer rail

+2D, +3D and +4D include one double center drawer divider (material thickness x 2)

Standard **B-D2** drawer fronts (top to bottom): 15-1/8" & 15-1/8"

Standard **B-D3** / **B2+D2** drawer fronts are 5-7/8" and 12-1/8" and 12-1/8"

Standard **B-D4** / **B2+D3** drawer fronts are 5-7/8" and 5-7/8" and 9-1/8" and 9-1/8"

Standard **B-D5** / **B2+D4** drawer fronts are 5-7/8" and 5-7/8" and 6-1/8" and 6-1/8" and 5-7/8"



ONE DEEP OR TWO DRAWER COMBINATIONS FOR DRAWERS OVER ONE OR TWO DOORS

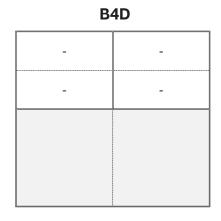
- -

Box includes one drawer rail

Box 10" wide minimum

THREE AND FOUR DRAWER COMBINATIONS FOR THREE OR FOUR DRAWERS OVER TWO DOORS

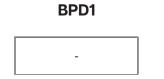
B3D				
-	-			



Boxes include one drawer rail and centered double divider (material thickness x 2)

Box 20" wide minimum

PENCIL DRAWERS



BPD2



Standard pencil drawer cabinets are 6" high and do not have bottoms

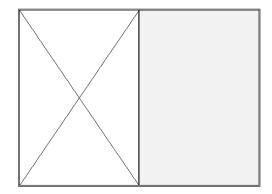
BPD2 includes one double drawer divider (material thickness x 2)



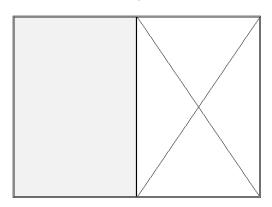
BASE BLIND CORNER

FOR ONE OR TWO DOORS

BBC-L

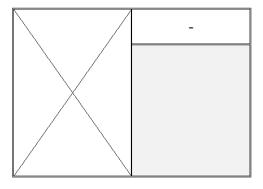


BBC-R

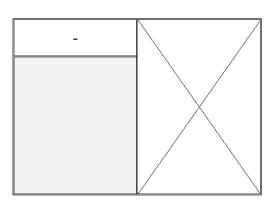


FOR SINGLE DRAWER AND ONE OR TWO DOORS

BBC1-L



BBC1-R



All Base Blind Corner boxes include one inset blind panel which is drilled for hinges, finished at least 7" on the face, and edged to match the box

BBC1 adds the drawer, one drawer rail, and one partial divider

Standard cabinet blind panels are 27" wide for a 23-3/4" deep cabinet and 24" wide for a 20-3/4" deep cabinet

For other than standard cabinet, specify opening and panel will "float"

-or-

Specify width of panel and opening will "float"



BASE SINK CABINETS FOR ONE OR TWO DOORS

BS

For full height door(s)

APRON



BS2F

For two **F**alse **D**rawer **F**ronts over two doors

FDF/APRON FDF/APRON



BS1F

For one False Drawer Front over door(s)

FDF/APRON



All base sink cabinets include an open top and one sink rail at the back

BSTO

For **T**ilt-**O**ut tray over door(s)



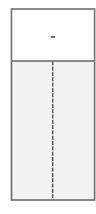
Standard from top of cabinet to top of lower rail is 5-7/8"

BSTO includes two front apron rails, rail faces finished to match the box edging

BASE TRAY FOR ONE OR TWO DOORS

ВТ

BT1



Standard **T**ray **D**ividers 1/4" thick G2S melamine, prefinished veneer G1S or substitute melamine

Less than 12" wide1 tray divider12"+ to 15" wide2 tray dividers15"+ to 18" wide3 tray dividers18"+ to 21" wide4 tray dividersMore than 21" wide5 tray dividers

BT1 includes full-depth fixed shelf below drawer



BASE DIAGONAL CORNER FOR ONE OR TWO DOORS

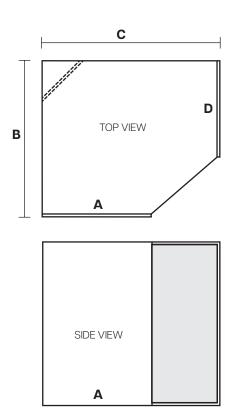
BDC

This cabinet box can be used with adjustable shelves or a Lazy Susan

CAUTION Adjustable shelves or Lazy Susan **must** be installed during assembly

SPECIFY

- A Left Depth
- **B** Left Width
- **C** Right Width
- **D** Right Depth



BASE RIGHT ANGLE CORNER FOR ONE OR TWO DOORS

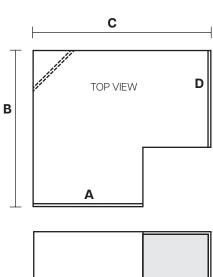
BRAC

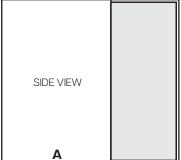
This cabinet box can be used with adjustable shelves or a Lazy Susan

CAUTION Adjustable shelves or Lazy Susan **must** be installed during assembly

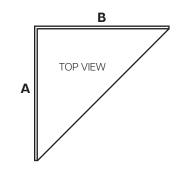
SPECIFY

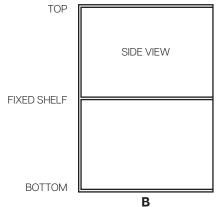
- A Left Depth
- **B** Left Width
- **C** Right Width
- **D** Right Depth











BASE ANGLE CORNER NO DOORS

BA-L with one fixed shelf

BA-R with two fixed shelves

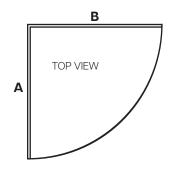
SPECIFY

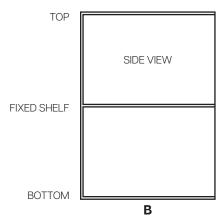
A Left Width

B Right Width

Typically this is an open cabinet to be used on the end of a run, with no line drill holes

Shelves are equally spaced





BASE RADIUS CORNER NO DOORS

BRAD-L with one fixed shelf

BRAD-R with two fixed shelves

SPECIFY

A Left Width

B Right Width

Typically this is an open cabinet to be used on the end of a run, with no line drill holes

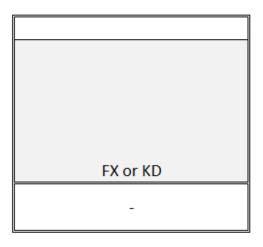
Shelves are equally spaced

3mm wood edging not available with this cabinet



BASE DROP-IN RANGE FOR ONE DRAWER AT BOTTOM

BRC



Standard is **FX** (**F**ixed **S**helf)

Customer must specify height of upper opening **B** for **BRC** with **F**ixed **S**helf, and opening **A** will "float"

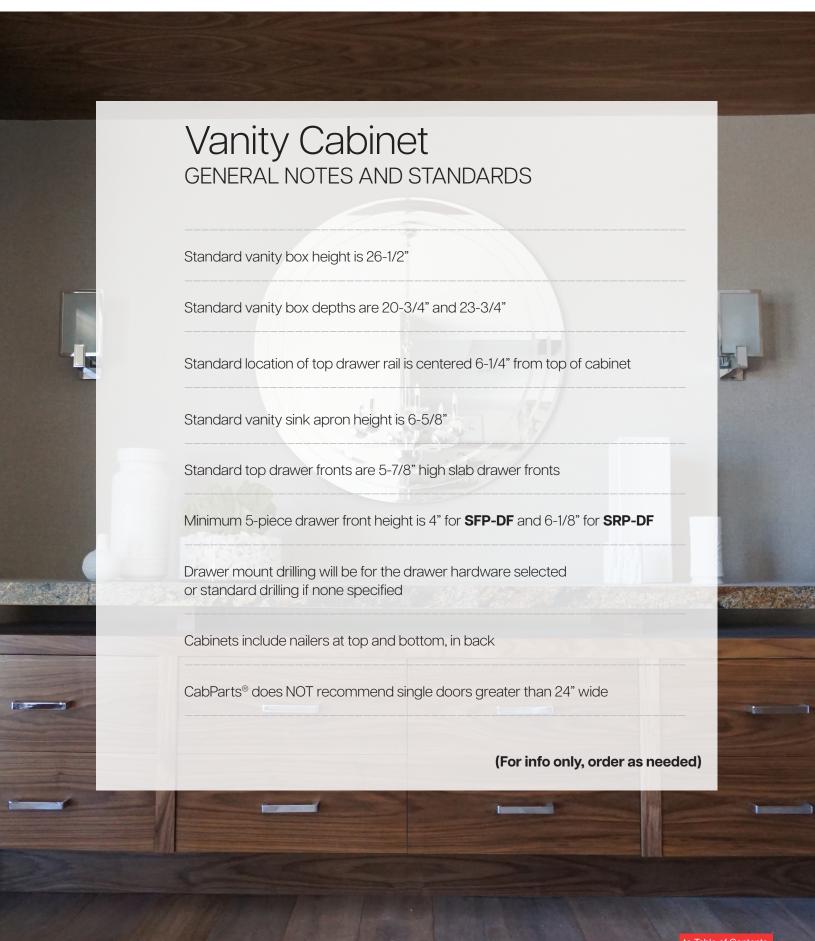
Specify **BRC-KD** to change to **K**nock-**D**own shelf

KD shelves may be moved up or down, using standard line drill holes on 32mm centers, to accommodate your specific range height

IMPORTANT!

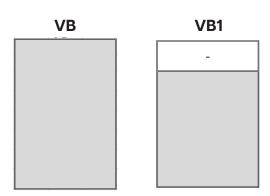
Due to the weight of a range unit, CabParts® recommends installation of wood cleats under ANY shelf, Fixed or KD





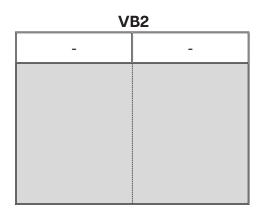


VANITY BASE



FOR ONE OR TWO DOORS

VB1 includes one drawer rail



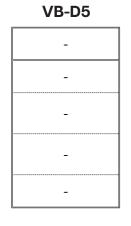
FOR TWO DRAWERS SIDE BY SIDE AND TWO DOORS

VB2 includes one drawer rail and one double center drawer divider (material thickness x 2)

Cabinets wider than 42" will also have a single thickness center divider below the drawer rail

VB-D3		
-		
-		
-		

VB-D4		
	-	
	-	
	_	
	-	



FOR BANKS OF TWO, THREE, OR FOUR DRAWERS

VB-D3 & **VB-D4** boxes include one top drawer rail while **VB-D2** does not include a rail

Standard **D2** drawer fronts: 13-3/8" & 13-3/8"

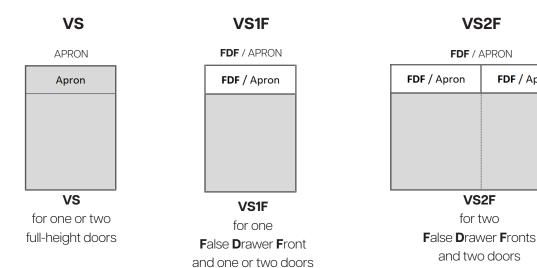
Standard **D3** drawer fronts: 5-7/8 & 10-1/8" & 10-1/8"

Standard **D4** drawer fronts: 5-7/8" & 5-7/8" & 7-1/8" & 7-1/8"



VANITY SINK FOR DOOR(S)

FDF / Apron



Boxes include one apron at front, finished to match box edging, one sink rail at back, and open tops

VANITY SINK/DRAWER COMBINATIONS

VS2F

VSD-A

FDF/APRON



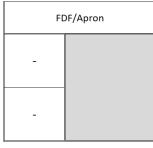
For two doors and two top drawers, one left and one right, with False Drawer Front between

This box includes two partial dividers, one apron to run between the dividers, front & back top sink rails, and a drawer rail below the apron & drawers

Apron lengths vary, depending on material used (5/8" or 3/4") and width of cabinet (minimum 36")

VSD-B-LT

FDF / APRON



Apron for False Drawer Front over two drawers on left or right side of cabinet



VSD-B-RT

FDF / APRON

These Boxes include one apron and one drawer rail at the front, with one sink rail at the back and one partial divider below

- · Standard drawer front width is 11-7/8"
- · Minimum cabinet width for these cabinets is 22"

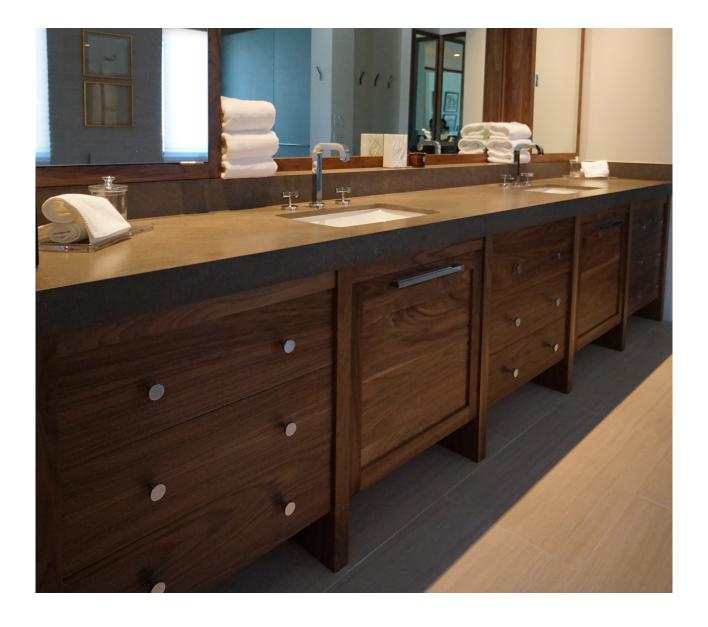




VANITY PENCIL DRAWERS FOR ONE OR TWO DRAWERS

Standard vanity pencil drawer cabinets are 6" high **VPD2** includes double center dividers (material thickness x 2)

VPD1	VPD2		Pencil drawer cabinets
-	-	-	do not have bottoms





Desk Cabinet

GENERAL NOTES AND STANDARDS

Standard desk box height is 24-1/2" and standard depths are 20-3/4" or 23-3/4"

Standard location of top drawer rail is centered 5-1/4" from top of cabinet

Standard top desk drawer and pencil drawer fronts are 4-7/8" high slab drawer fronts

Minimum 5-piece drawer front height is 4" for SFP-DF and 6-1/8" for SRP-DF

Drawer mount drilling will be for the drawer hardware selected or standard drilling if none specified

Cabinets include inset nailers at top and bottom, in back

CabParts® does NOT recommend single doors greater than 24" wide

(For info only, order as needed)





DESK BASE

DB	FOR ONE OR TWO DOORS
DB1	FOR ONE DRAWER OVER ONE OR TWO DOORS
DB2	FOR TWO DRAWERS OVER TWO DOORS
-	Cabinets 42" and wider will also have a single thickness center divider below the drawer rail. NOTE VB2 includes one drawer rail and one double center drawer divider (material thickness x 2)
DB-D2 - -	FOR STACK OF TWO EQUAL HEIGHT DRAWERS For use as file drawers: DB-2FD Using a box 24-1/2" high Both drawers of box 16-1/2" wide accommodate letter-sized files -or- Both drawers of box 19-1/2" wide accommodate legal-sized files. CAUTION A standard desk D2 for file drawers will NOT accommodate Tandem slides, which require a minimum cabinet height of 26 1/2".



DESK BASE

DB-D3	DB-D3-EQ	
_		STACK OF THREE DESK DRAWERS
	-	Standard D3
-		Drawer fronts are 4-7/8" and 7-1/8" and 12-1/8"
	-	Standard D3-EQ
		Drawer fronts are 8-1/32" and 8-1/32" and 8-1/32"
-		
	-	
DR D4	DR D4 F0	
DB-D4	DB-D4-EQ	
-	-	STACK OF FOUR DESK DRAWERS
		Standard D4
-	-	Drawer fronts are 4-7/8" and 4-7/8" and 7-1/8" and 7-1/8"
_		Standard D4-EQ
-	-	Standard D4-EQ Drawer fronts are 6" and 6" and 6"
- 	-	

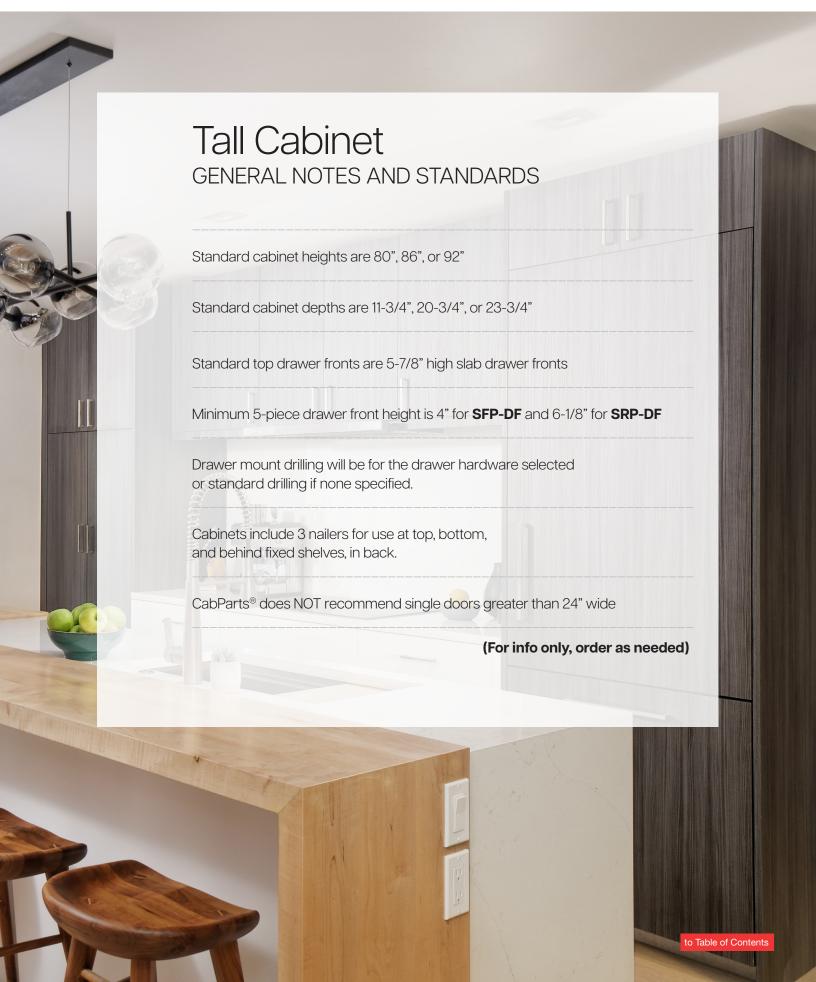
DESK BASE PENCIL DRAWER

DPU1 _			FOR ONE DRAWER
	 DP	D2	
	-	_	FOR TWO DRAWERS SIDE BY SIDE
			Pencil Drawer cabinets do not have bottoms

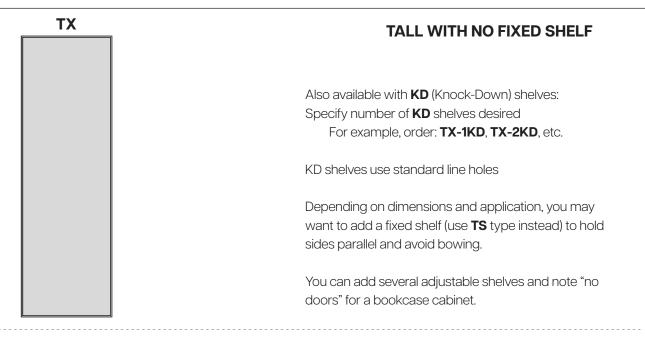
NOTE Standard Desk PD height is 5" with 4-7/8" high drawer front

NOTE Standard Desk PD height is 5" with 4-7/8" high drawer front **DPD2** includes double center divider (material thickness x 2)









TALL WITH ONE FIXED SHELF

TCS	TU	TU-D1
		-
CENTERED FX SH Opening heights are equal	TALL UTILITY	TALL STORAGE
Standard location of TU	Fixed Shelf will be located according to opening	
Standard location of TS I	specified for other than standard	



TALL WITH FIXED VERTICAL DIVIDER FOR DOORS

TCD

Specify left opening width, and right will "float"

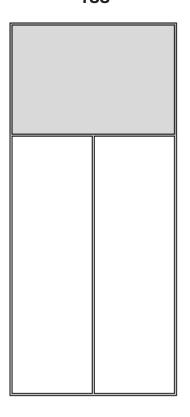
-or-

Specify right opening width, and left will "float"

Standard openings and are equal

TALL WITH FIXED SHELF AND DIVIDER FOR DOORS

TSS



Specify top opening height, and lower opening will "float"

-or-

Specify lower opening height **B**, and top opening will "float"

Specify left opening width, and right opening will "float"

-or-

Specify right opening width, and left opening will "float"

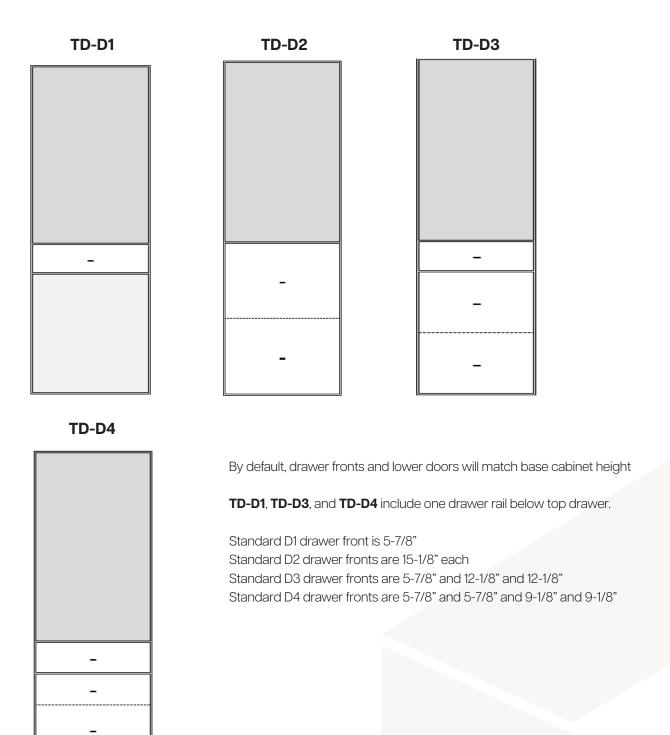
Standard openings left and right are equal

Standard opening height A is 60-13/16" with 3/4" thick material

NOTE: Specify which opening and quantity when ordering **A**djustable **S**helves



TALL WITH DRAWERS FOR SINGLE OR DOUBLE DOORS



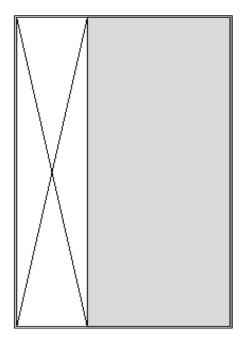


TALL OVEN WITH TWO FIXED SHELVES FOR DOOR(S) AT TOP	TO-D2	D-D1		то	
Standard is 2 F ixed S helves	-	_			
TALL OVEN WITH MICROWAVE WITH THREE FIXED SHELVES FOR DOOR(S) AT TOP AND ONE OR TWO DRAWERS dard is 3 Fixed Shelves		TOM-	D1	TOM-E	



TALL BLIND CORNER FOR ONE OR TWO DOORS

TBC-L



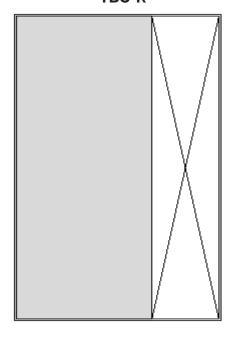
Specify opening, and panel will "float"

-or-

Specify panel (from inside edge of panel to inside edge of cabinet box), and opening will "float"

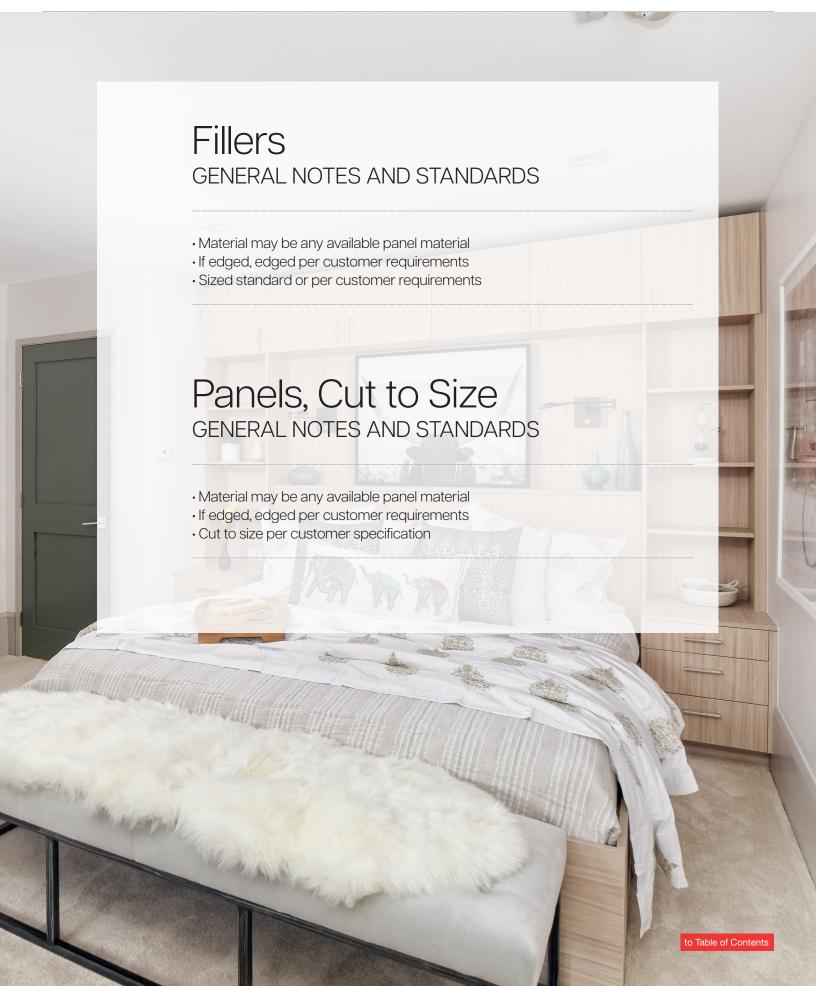
Box includes one inset blind panel finished on the inside edge and at least 7" wide on the face, to match the box edging.







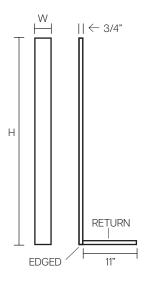






FILLERS

- Standard fillers are 3" or 6" wide and match cabinet box standard heights.
- Wall fillers will have a **standard** return of 11" or 12-1/4"
- Any filler may be *custom sized* per customer specification
- Minimum width 3" minimum height is 10"





WALL FILLERS

FLR-W

BASE, VANITY, DESK & TALL FILLERS

FLR-B (BASE)

FLR-V (VANITY)

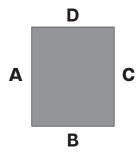
FLR-D (DESK)

FLR-T (TALL)

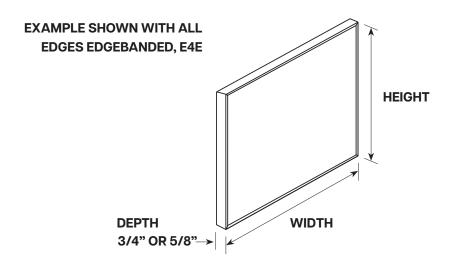


PANELS, CUT TO SIZE

- Cut to size panels may be ordered from any stocked CabParts® sheet goods, or from special ordered materials. Customer must specify panel size by width, height, and thickness.
- Minimum width 3" minimum height is 10"
- If edgebanded, customer must specify edges to be banded and the edgeband selected:



- For Flat Panels, Item Type is **FPAN**.
- · Add -C to match case material (e.g. FPAN-C) or
- · Add -X to match exterior/finish/door material
- To match 5-piece wooden doors, Item Type is **DPAN**.
- For either, check each edge to be profiled (A,B,C and/or D).
- · Unless checked, panel outside edges will be square.



Check (3) edge(s) in order variables column(s) as desired.



Doors & Drawer Fronts GENERAL NOTES AND STANDARDS

Customer chooses panel material, finish, and edgeband treatment

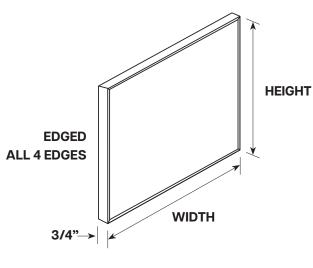
CabParts® offers many options for Doors & Drawer Fronts, see chart on following pages

CabParts® provides a complimentary Door & Drawer Front size list for each order

All doors may be prepared for Euro style hinges, for example: Blum brand

Drawer Fronts may be milled for MetaBox, TandemBox, LegraBox, Moovit, etc





CabParts Your Custom Cabinet Factory

WOOD DOORS & DRAWER FRONTS

abParts® is pleased to make available, in addition to our flat panel laminate and melamine offerings, a selection of unfinished wood doors and drawer fronts in various species and styles. We can help you reduce your time per job, produce more, and sell more, all while maintaining your standards for high quality.

- Each unit is cut to size, sanded and inspected one at a time, ensuring that you receive products you will be proud to use in your jobs.
- All stile and rail joints are glued and doweled not just pinned – for extra quality and strength.
- All solid wood panels are allowed to "float" within the frame with clearance on all sides to allow for expansion and contraction caused by changes of temperature and/or humidity.
- Arches are geometrically designed to maintain uniform style regardless of widths.
- Sizes can be in inches or millimeters. We will cut to the nearest 1/32" or whole millimeter and sizes are guaranteed to within +/- 1/32" of the given measurements.
- · Standard thickness is 13/16".
- CabParts® guarantees material and workmanship for one year from date of shipment. This guarantee is voided by improper storage, handling, or finishing on the part of the customer or final consumer.
- Warpage is guaranteed to 3/16", however cabinet doors over 24 inches wide or 44 inches tall are not guaranteed against warpage. Warp is any distortion of the door itself on width, length or diagonal and is measured by placing a straight edge on the concave face and determining the maximum distance from straight edge to door face. Warp does not refer to the relationship of the door to the face frame or cabinet box.
- The warranty covers replacement or repair of doors or drawer fronts in an unfinished state and in good condition as originally delivered F.O.B. our factory. Our liability will be limited to the net invoice price of the defective items, and CabParts® cannot be responsible for any other damages or loss of profits.

- Changes or cancellations after order approval may incur additional charges.
- Pricing is to the actual square footage, with a minimum door or drawer front charge of two square feet per piece. Inside and outside profiles are included.
- Doors over 48" tall or 24" wide will have a center rail or stile included and will incur an upcharge.
 If placing that rail or stile at other than the center (standard), the location must be specifically and clearly noted in the order.
- Glass door frames are rabbeted to receive the glass.
 Glass and stop are not provided, but rubber stop is optional – specify glass thickness.
- Paint grade is mill choice, with MDF panels (plywood optional).
- · Available species:

Alder (clear or rustic)

Cherry

Hickory (heart, rustic heart, calico)

Maple

Oak. red

Oak, white

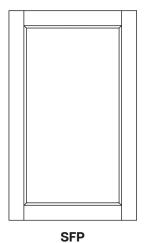
Pine (knotty)

Walnut (clear or rustic)

Paint Grade / MDF or plywood panel

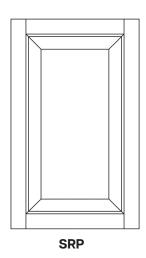


DOOR STYLES



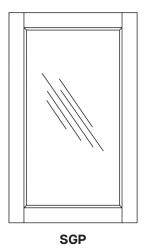
Flat Inset Panel Doors

1/4" panel (plywood or MDF)



Raised Panel Doors

Back-cut raised panel available (PR-6)



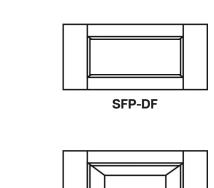
Glass Frame Doors

Rubber stop optional, specify thickness of your glass (not included)

> For all doors, a middle rail or stile is optional; specify location if different from standard (centered)



DRAWER FRONT STYLES



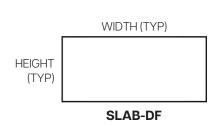
Flat Panel Drawer Front

Raised Panel Drawer Front

NOTE

The minimum height is 4" for SFP-DF and 6-1/8" for SRP-DF drawer fronts.

Standard Panel drawer front top and bottom standard rails are 1-1/4" high.

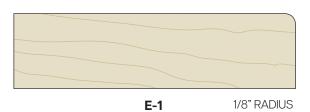


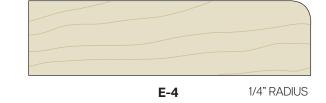
SRP-DF

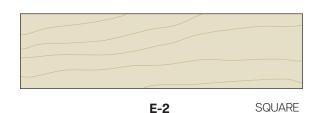
Slab Drawer Front

Outside Edge

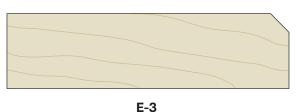














E-6



EDGE & PANEL PROFILES

Inside

ALL ARE 2 1/4" WIDE UNLESS OTHERWISE NOTED



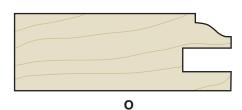
W (23/8")



T

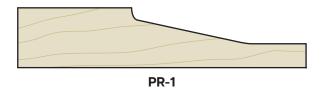


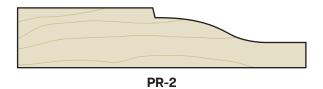
S

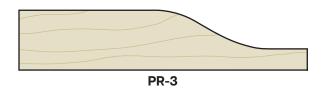


В

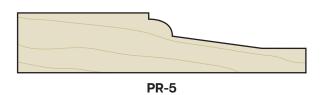
Raised Panel

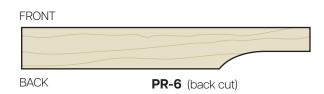














Drawer Boxes & Rollout Shelves GENERAL NOTES AND STANDARDS

Standard material will be 5/8" thick, G2S melamines from CabParts® stock

Choose assembly method: Dowel & Glue or Confirmat Screw

All dowels will be factory inserted

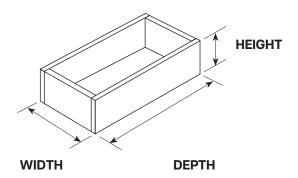
CabParts® offers many options for Drawer Boxes, see chart on following pages

Rollout Shelves include spacer blocks for door edge and hinge clearance

Customer specifies materials, type of Drawer / Rollout, construction, and exact dimensions

Drawer Boxes and Rollout Shelves are sized: Width x Height x Depth

See Order Form for choices and options





CABPARTS DRAWER BOXES & ROLLOUT SHELVES

		JOINERY				
MATERIAL	Sides & Ends Thickness	Dowel & Glue	Confirmat	Dovetailed	Drawer System	COST SCALE
Melamine	5/8"	٠	•			\$
Birch Ply	5/8" (16mm)	•	•	•		\$\$
Solid Wood	5/8"			•	•	\$\$\$
Legra Box						\$\$\$

MELAMINE

CabParts® Stock

- White
- · Almond
- Gray
- Black
- Natural Maple
- · Salt Anthracite Linen
- · Salt Buff Linen
- · Salt Magnolia Linen

DOVETAILED

- Maple
- · Color Grade Beech
- · Baltic Birch Ply

DRAWER SYSTEMS Blum

- LegraBox
- Tandem
- Euro Epoxy
- · Ball Bearing
- Other systems may be available; check with CabParts[®].

NOTE

- CabParts® Drawer Boxes and Rollout Shelves wider than 34-1/8" will receive a 5/8" thick, rabbeted-in bottom for strength, depending on material chosen.
- Dovetail Drawer Boxes wider than 34" will receive a support rail at center, under the bottom.

Some products may not be available in small quantities; check with CabParts[®].



CabParts® can provide a suggested door and drawer front sizing list if your order does not include them. See below for an example.

Page 1 of 1 Suggested Your Case Work Made Easy SM **Door / Drawer Front Sizes** Customer Name: Joe Sample Job #: Sample Job NOTE - CabParts Inc. provides this list of suggested Door/Dwr-Front sizes as a free service to its customers, but disclaims any liability or responsibility for its use. Item # Cabinet Type Cabinet Size Qty Width Height Room Desc. 1 1.00 WR2625-24 S 26 x 25 x 23 3/4 3 6 1 1.00 DOOR 12 7/8 24 7/8 2.00 W1125-24D 11 x 25 x 23 3/4 2 1 2.00 2 DOOR 10 7/8 24 7/8 1 3.00 WR3025-24 S 30 x 25 x 23 3/4 2 3.00 4 DOOR 14 7/8 24 7/8 1 4.00 WR3827-24 38 x 27 x 23 3/4 2 4 DOOR 18 7/8 26 7/8 1 4.00 1 5.00 WR3027-24 30 x 27 x 23 3/4 1 1 5.00 2 DOOR 14 7/8 26 7/8

26 x 30 1/2 x 23 3/4

1

1

1

D/F

D/F

25 7/8

25 7/8

1

1

1

6.00

6.00

6.00

B26-D2

15 1/8

15 1/8





GENERAL INFORMATION

Where is pricing? Because CabParts® is a made-to-order business, with no standard stock items on the shelf, each job is unique. With the information you provide in these forms we will be able to prepare an accurate quote for you, address any discounts or taxes, and give you an estimate of our current lead times.

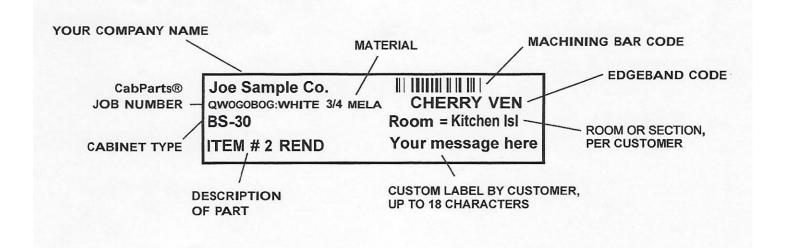
What are your terms? We require at least 50% down (and we accept credit cards as well as checks). Upon confirmation of the order and payment we will acquire materials and place your order in the production queue. We require final and complete payment before we ship the job to you, and we will confirm the shipping date and information with you.

Do you sell only to Industry Professionals? That is correct, and verification of business/tax status will be required when you begin the order process.



Parts Label Example

Each part will have a parts label affixed to it. This label will have your company name on it and will identify the part by name, cabinet type, item number (keyed to the computer order form), and job number. These will allow you to match the proper parts in a box for assembly.





WALL CABINETS

W Wall for one or two doors

WR Wall Refrigerator for one or two doors

WDC Wall Diagonal Corner for one or two doors

WRAC Wall Right Angle Corner for two doors

WA Wall Angled corner

WRAD Wall Radius corner

WBC Wall Blind Corner

WM Wall Microwave for Fixed Shelf

WMD Wall Microwave for Fixed Shelf, one drawer at bottom

WMC Wall Medicine Cabinet

BASE CABINETS

B Base, no drawers, one or two full height doors

B-FX Base, Fixed Shelf, no drawers, one or two full height doors

B1 Base for one drawer over one or two doors

B2 Base for two drawers, side by side, over two doors

B-D2 Base for two Drawer bank

B-D3 Base for three Drawer bank (add -EQ for equal drawer fronts)

B-D4 Base for four Drawer bank (add -EQ for equal drawer fronts)

B-D5 Base for five Drawer bank (add -EQ for equal drawer fronts)

B2+D2 Base for two Drawers, side by side, over two Drawers (add -EQ for equal drawer fronts, e.g. B2+D2-EQ)

B2+D3 Base for two Drawers, side by side, over three Drawers (add -EQ for equal drawer fronts)

B2+D4 Base for two Drawers, side by side, over four Drawers (add -EQ for equal drawer fronts)

B2D Base for two Drawers, stacked, over one or two doors

B3D Base for three Drawers, combo, over one or two doors

B4D Base for four Drawers, combo, over one or two doors

BPD1 Pencil Drawer, for single drawer

BPD2 Pencil Drawers, for two side by side

BBC-L Base Blind Corner Left, for one or two doors

BBC-R Base Blind Corner Right, for one or two doors

BBC1-L Base Blind Corner Left, for one drawer, one or two doors

BBC1-R Base Blind Corner Right, for one drawer, one or two doors

BS Base Sink, for one or two full height doors

BS1F Base Sink, with apron for one False Drawer Front over door(s)

BS2F Base Sink, with apron for two False Drawer Fronts, side by side, over two doors

BSTO Base Sink with rails for Tilt-Out tray over door(s)

BT Base tray, no drawer, with tray divider(s)

BT1 Base tray for one drawer, with tray divider(s)

BDC Base Diagonal corner, for one or two doors

BRAC Base Right Angle corner, for one or two doors

BRAD Base radius corner, no doors

BA Base Angle corner, no doors

BRC Base for drop-in Range Cabinet, for one drawer at bottom (add -KD for Knock-Down shelf option)

B-FX Base with fixed shelf and two configurable openings





VANITY CABINETS

VB Vanity Base for one or two doors

VB1 Vanity Base for one drawer and one or two doors

VB2 Vanity Base for two drawers side by side and two doors

VB-D2 Vanity Base for bank of two drawers

VB-D3 Vanity Base for bank of three drawers

VB-D4 Vanity Base for bank of four drawers

VS Vanity Sink for one or two full height doors

VS1F Vanity Sink for one False drawer front and one or two doors

VS2F Vanity Sink for two False drawer fronts and two doors

VSD-A Vanity Sink combination A: apron for false Drawer front between two top drawers, over two doors

VSD-B-L Vanity Sink combination B: false Drawer front/Left side two drawers, with one or two doors

VSD-B-R Vanity Sink combination B: false Drawer Front/Right side two drawer, with one or two doors

VSTO Vanity sink for Tilt-Out sink tray with one or two doors

VPD1 Vanity Pencil Drawer for one drawer

VPD2 Vanity Pencil Drawers for two drawers

DESK CABINETS

DB Desk Base for one or two doors

DB1 Desk Base for one drawer over one or two doors

DB2 Desk Base for two drawers, side by side, over two doors

DB-D2 Desk Base for two equal height Drawers

DB-D3 Desk Base for a stack of three Drawers

DB-D4 Desk base for a stack of four Drawers

DPD1 Desk Pencil Drawer for one drawer

DPD2 Desk Pencil Drawer for two drawers, side by side

TALL CABINETS

TX Tall no fixed shelf

TCS Tall with Center fixed Shelf

TU Tall Utility with one fixed shelf

TU-D1 Tall Utility with fixed shelf and bottom drawer

TCD Tall with Center Divider, vertical fixed

TSS Tall Storage with fixed Shelf and centered bottom vertical divider

TD-D1 Tall for 1 Drawer at bottom, for single or double doors

TD-D2 Tall for 2 drawers at bottom, for single or double doors

TD-D3 Tall for 3 drawers at bottom, for single or double doors

TD-D4 Tall for 4 drawers at bottom, for single or double doors

TO Tall Oven with two fixed shelves

TO-D1 Tall Oven/two fixed shelves for top door(s) and bottom drawer

TOM-D1 Tall Oven for Microwave, three fixed shelves, and bottom drawer

TOM-D2 Tall Oven for Microwave, three fixed shelves, and two bottom drawers

TBC-L Tall Blind Corner Left for one or two doors

TBC-R Tall Blind Corner Right for one or two doors



FILLERS & PANELS

FLR-W Filler - Wall height with return

FLR-BFiller - Base heightFLR-VFiller - Vanity heightFLR-TFiller - Tall height

FPAN Flat Panel

DPAN Panel to match 5-piece wooden doors

DOOR & DRAWER

DR-5P Door, five piece wood

DWF-5P Drawer front, five piece wood

DR-FLT Door, flat

DWF-FLT Drawer front, flat



ORDERS & QUOTES

- Orders/Quotes are entered into the system for pricing on a first in, first out basis. Two order revisions are included for no charge; additional revisions will incur a charge.
- A Program & Setup fee will be charged for customerspecified, complex, CNC machining patterns.
- Orders will be placed in line for production upon receipt of the signed Order Acknowledgment and initial 50% or complete payment.
- CabParts® makes every reasonable effort to ship on, or before, the projected ship date shown on your acknowledgment; however, the actual date may vary.
- Quotes do not receive a projected ship date. Quotes are not entered into production scheduling and are valid for only 30 days from the date of entry.
- · CabParts® cannot take phone orders.

PAYMENT

- CabParts® requires a minimum 50% deposit, due at approval for production. Balance is due prior to shipping. CabParts® encourages payment of 100% at time of approval to avoid shipping delays.
- Payment may be made by company check, cashier's check, or credit/debit card through our Merchant One payment portal. We accept Visa, MasterCard, Discover, and American Express. Delay of the deposit will affect production timing and may affect shipping date.

SHIPPING

- Orders are shipped freight pre-paid via Common Carrier, Ground package or may be "Will Call" at the factory. Customers may arrange their own shipping, or request "Freight Charges COD."
- Hardsiding of pallets, for increased protection, is available for an additional charge.

- Additional pallets, if requested by the customer, will be assessed a fee per pallet.
- A Packaging & Handling Fee may be charged based on unusual packaging. For example, a small Order required to go LTL (on a pallet) vs. ground package.
 Freight companies may add charges for shipping tubes or pallets 96" or longer.
- · All Orders are F.O.B. Grand Junction, Colorado.

RETURNS

 Authorization must be obtained from CabParts®, within 10 business days of delivery, for the return of any CabParts® product, including hardware. Any parts made to order or made with special order material are not returnable unless defective. All returns are subject to a restock fee. The customer pays return shipping costs.

WARRANTY

- CabParts® warrants the components it manufactures to be free from defects in material and workmanship, to be machined to correct size and with the correct milling to accomplish easy and accurate assembly.
 CabParts® makes no further warranty either expressed or implied.
- Since assembly and installation are not done by CabParts® and are beyond our control, CabParts® makes no warranties in regard to assembly or installation.

DISCLAIMER

- CabParts® will not be responsible for any expenses incurred by the customer due to unexpected delays in factory production, delivery, jobsite installation, assembly time due to incorrect parts, delay for replacement (warranty) parts, freight damage replacement parts, natural or man-made disaster, or any other situation not listed here.
- CabParts® reserves the right to change pricing and/or specifications at any time.



CabParts

Your Custom Cabinet Factory





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